



- Dielectric Grease (92-823506-1)
- Loctite PST Pipe Sealant (92-809822)
- 2 Cycle Outboard Oil (92-13249A24)

A = To Tell-Tale Hose
 B = To Adaptor Plate

Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|---------------------------|----------------------------|-----|-------------------------|----------|
| 1 | | 18787F 1 | CYLINDER HEAD | 2 | 135 | 3,1 |
| 2 | 27 | 18785 1 | GASKET | 2 | 135 | 3 |
| 1 | | 18488F 1 | CYLINDER HEAD | 2 | 150/XR6/ MAGNUM III 175 | 3 |
| 2 | 27 | 822844 1 | GASKET | 2 | 150/XR6/ MAGNUM III 175 | 3 |
| 1 | | 18488F 2 | CYLINDER HEAD | 2 | 200 | 3 |
| 2 | 27 | 822844 1 | GASKET | 2 | 200 | 3 |
| 3 | 10 | 98534 | SCREW (2 IN.) | 24 | | 3 |
| 4 | 17 | 63779 | DOWEL PIN | 4 | | 3 |
| 5 | 27 | 62386 | GASKET | 2 | | 3,4 |
| 6 | | 90390A 1 | COVER | 2 | | 3 |
| 7 | | 75692 | THERMOSTAT | 2 | | 3 |
| 8 | 10 | 35386 | SCREW (1 IN.) | 4 | | 3 |
| 9 | 22 | 68727 1 | ELBOW | 1 | | 3 |
| 10 | | 97465 | TEMPERATURE SENDER (STBD.) | 1 | | 3 |
| 11 | | 814612 | THERMAL AIR VALVE | 1 | | |
| 12 | 32 | 77653 78 | HOSE (12-3/4 IN.) | 1 | | 3 |
| 13 | 22 | 68728 | FITTING | 1 | | 3 |
| 14 | 54 | 816311 | STA-STRAP | 10 | | |
| 15 | 32 | 77653 78 | HOSE (11-1/2 IN.) | 1 | | 3 |
| 16 | 22 | 815914 | T-FITTING | 1 | | |
| 17 | | 13536A 7 | TEMPERATURE SENSOR (PORT) | 1 | | |
| 18 | | 13715 1 | RETAINER | 2 | | 3 |
| 19 | 10 | 98257 | SCREW | 2 | | 3 |
| 20 | 32 | 77653 78 | HOSE (7-1/2 IN.) | 1 | | 3 |
| 21 | | 43517A 9 | ADAPTOR PLATE | 1 | | |
| 22 | 10 | 28668 | SCREW | 8 | | |
| 23 | 27 | 14697 2 | GASKET | 1 | | 3,4 |
| 24 | | 11645 3 | REED BLOCK | 6 | | |
| 25 | 54 | 55098 | J-CLAMP | 1 | | |
| 26 | 54 | 23567 | CLIP | 1 | | |
| 27 | | 69205 | C-WASHER | 1 | | |
| 28 | 10 | 812832 | SCREW (10-16 X 1/2) | 1 | | |
| 29 | 10 | 55715 | SCREW (7/8 IN.) | 6 | | |
| 30 | 10 | 96529 | SCREW (1-1/8 IN.) | 6 | | |
| - | 27 | 815791A92 | ENGINE GASKET SET | 1 | | |
| - | | 812815T97 | POWERHEAD | 1 | (135/150) | |
| - | | 823434T97 | POWERHEAD | 1 | (XR6/MAGNUM III) | |
| - | | 812817T97 | POWERHEAD | 1 | (175) | |
| - | | 813043T97 | POWERHEAD | 1 | (200) | |